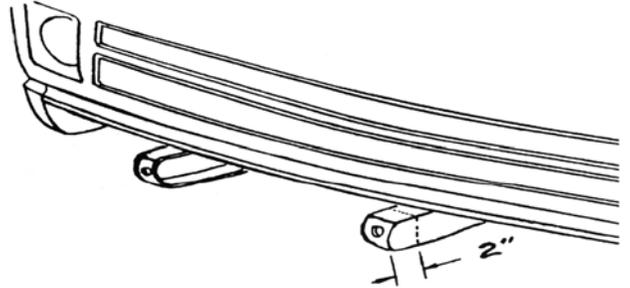


## FRONT PANS, 69-72 CHEVY/GMC PICKUPS

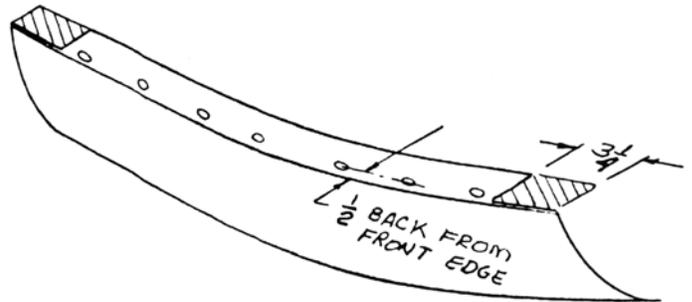
The front pan fits between the front fenders and below the grille. It is formed to match the curve of the lower part of the fender. When installed it fills the open area under the grille.

1. Remove the bumper and brackets.
2. The front extensions of the truck frame must be shortened. Using the sketch below as a guide saw or cut approximately 2" off the end of the frame members. This frame modification should be performed by someone experienced with welding or cutting.



3. The grille is made of aluminum so the top flange of the pan must be bolted to the lower part of the grille. The ends of the grille near the fenders are formed downward and interfere with proper positioning of the pan. Cut away the last 3 1/4" of the pan mounting flange as shown in the sketch below to gain clearance around the grille mounting bracket. Use care to prevent distorting the pan's outside surface.

4. Hold the pan in position and make sure it fits correctly in the opening. If necessary, grind the ends slightly so that the pan fits in the space between the fenders. Make sure the pan is not rubbing on the ends of the frame. If there is interference, the frame may have to be shortened some more.

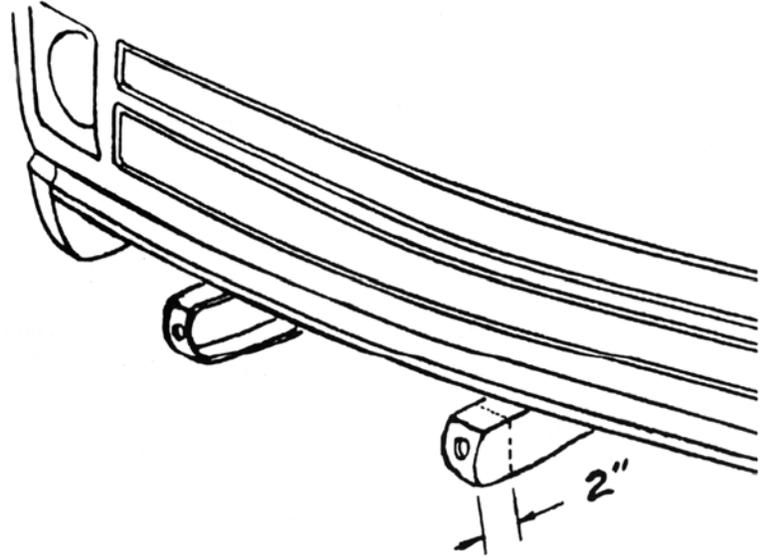


5. In order to attach the pan to the grille you will need to drill several holes in the mounting flange for attaching the pan to the grille. First remove the small bolt in the center of the grille which attaches it to the center grille bracket. While holding the pan in position, mark the location of the center bolt hole onto the pan. Drill a hole in the pan mounting flange at that point. Drill additional holes 1/4" diameter about 10 inches apart along the mounting flange of the pan. These holes should be about 1/2" away from the front edge of the pan. Now hold the pan in position on the truck and install the center bolt back in the center grille mounting bracket and through the hole drilled in the center of the pan. Now all the other drilled hole locations should be marked on the lower edge of the grille. Remove the pan and drill 1/4" holes in the lower edge of the grille to match the holes in the pan. Hold the pan in position and bolt it in place.
6. The small bracket welded in the ends of the pan is used to secure the pan in alignment with the fenders. While holding the pan in proper alignment with the fenders, drill the small hole for a sheetmetal screw through the hole in the bracket. The sheetmetal screw is then installed in the bracket and fender on each end of the pan to complete the installation.
7. The pan may be welded to the fenders for a more smooth and permanent installation. Fill the welded seam with bondo or lead, and grind the seam to the fender contour.
8. The pan is now ready for paint finishing.

## FRONT PANS, 67-68 CHEVY/GMC PICKUPS

The front pan fits between the front fenders and below the grille. It is formed to match the curve of the lower part of the fender. When installed it fills the open area under the grille.

1. Remove the bumper and brackets.
2. The front extensions of the truck frame must be shortened. Using the sketch below as a guide saw or cut approximately 2" off the end of the frame members. This frame modification should be performed by someone experienced with welding or cutting.
3. If yours is a '67 or '68 model, the lower grille section is attached to a "baffle" panel which is under the grille. The pan may be attached to the grille by separating the baffle and grille, and sliding the upper flange of the pan between the grille and baffle. Holes must be drilled in the pan so that the original bolts will sandwich the pan mounting flange between the grille and baffle. The pan may be welded to the lower grille section at the installers option.
4. The small bracket welded in the ends of the pan is used to secure the pan in alignment with the fenders. While holding the pan in proper alignment with the fenders, drill a small hole for a sheetmetal screw through the hole in the bracket. The sheetmetal screw is then installed in the bracket and fender on each end of the pan to complete the installation.
5. The pan may be welded to the fenders for a more smooth and permanent installation. Fill the welded seam with bondo or lead, and grind the seam to the fender contour.
6. The pan is now ready for paint finishing.



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