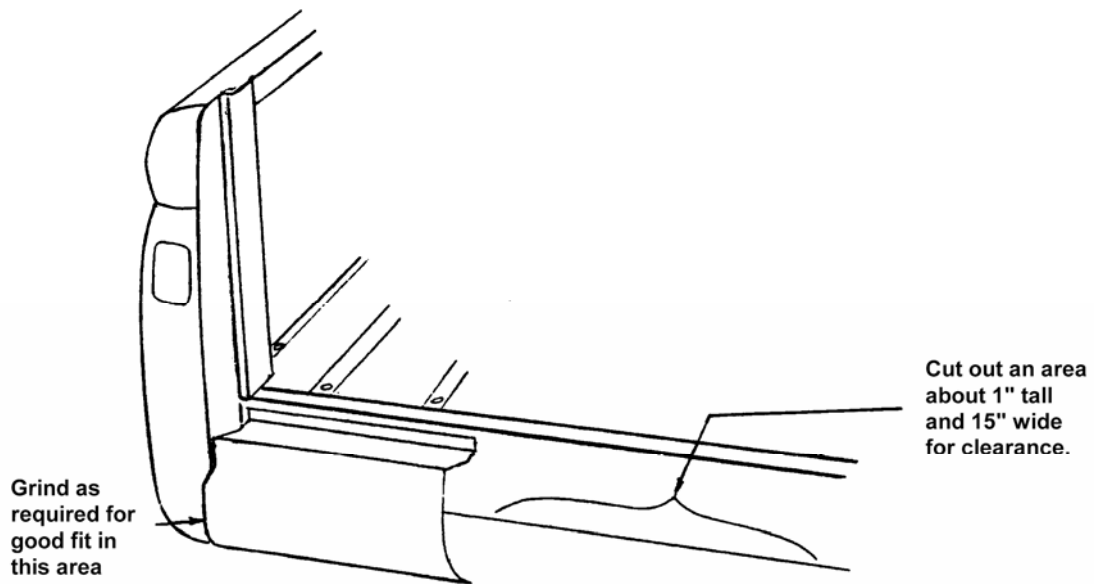


## REAR PANS 60-66 GM FLEETSIDE

The rear pan fits between the bed sides below the tailgate. It is formed to match the curve of the bed sides so that when installed it fills the open area under the tailgate by carrying the original body lines across the rear of the box.

### Installation Instructions

1. Remove the bumper and brackets.
2. If installing a pan with a license box, the center part of the rear sill will have to be cut away as shown for clearance.



Hold the rear pan in position to make sure it fits.

3. If necessary, grind the ends slightly so that the pan fits between the bed sides and is even with the surface of the bed side below the tailgate. Grind through the paint on the bed sides where the rear pan will be welded.
4. Make sure the tailgate will open without binding against the pan and adjust the position if necessary. The tailgate may need to be adjusted, especially if the trunnions are worn or if a tailgate cover is being used. The tailgate must be in place and properly adjusted before continuing with step 5.

**CAUTION:** After the pan is installed, the tailgate must always be supported by the chains when opened. Allowing the tailgate to drop without support may damage the pan or tailgate.

5. Tack weld the pan to the bed sides a couple of places on each end. Check the edges of the pan for proper alignment to the bed sides. Also check that the gap between the tailgate and the pan is uniform width from one side to the other. When the alignment is satisfactory, permanently weld the pan to the bedside at each end.

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6. Weld or screw the pan to the rear sill of the bed floor below the tailgate. Minor spacers may be required so the tailgate will open without binding.
7. Fill the welded seam at the bed sides with plastic body filler or lead. Grind the seam to match the body contour.
8. The pan is now ready for paint finishing.

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6625 WEST WILSHIRE BLVD. OKLAHOMA CITY, OK 73132 (405)721-7945 FAX (405) 721-8906  
www.mar-k.com