

**47-53 CHEVY STEPSIDE**  
**BED MOUNTING BLOCK & PAD**

**INSTALLATION GUIDELINES**

- A) CONTENTS: Short Step: 2 small blocks with centered holes, 2 small blocks with offset holes, 6 rubber pads, 2 cross sill brackets-offset hole  
Long Step: 4 small blocks with centered holes, 2 small blocks with offset holes, 8 rubber pads, 2 cross sill brackets-offset hole
- B) Two of the pads are to be installed between the rear cross sill mounting bracket and the frame (beneath the bed-to-frame holes). There is no wood block needed here.
- C) The small blocks and the other pads are located at the remaining bed-to-frame bolt locations between the cross sill and the frame. A pad fits between the block and the frame. The offset blocks and cross sill brackets go with the #3 cross sill on a short bed and the #4 cross sill on a long bed.
- D) At each bed-to-frame bolt through a cross sill the order of attachment is as follows:  
Bed-to-frame bolt, offset washer, bed wood, cross sill, cross sill bracket, bed mounting block, bed mounting pad, frame, flat washer, lockwasher, and nut.  
(Bed-to-frame bolt passes through all - **see diagram on back side of these instructions**)

© Copyright 1997, all rights reserved

---

**47-53 CHEVY STEPSIDE**  
**BED MOUNTING BLOCK & PAD**

**INSTALLATION GUIDELINES**

- A) CONTENTS: Short Step: 2 small blocks with centered holes, 2 small blocks with offset holes, 6 rubber pads, 2 cross sill brackets-offset hole  
Long Step: 4 small blocks with centered holes, 2 small blocks with offset holes, 8 rubber pads, 2 cross sill brackets-offset hole
- B) Two of the pads are to be installed between the rear cross sill mounting bracket and the frame (beneath the bed-to-frame holes). There is no wood block needed here.
- C) The small blocks and the other pads are located at the remaining bed-to-frame bolt locations between the cross sill and the frame. A pad fits between the block and the frame. The offset blocks and cross sill brackets go with the #3 cross sill on a short bed and the #4 cross sill on a long bed.
- D) At each bed-to-frame bolt through a cross sill the order of attachment is as follows:  
Bed-to-frame bolt, offset washer, bed wood, cross sill, cross sill bracket, bed mounting block, bed mounting pad, frame, flat washer, lockwasher, and nut.  
(Bed-to-frame bolt passes through all - **see diagram on back side of these instructions**)

© Copyright 1997, all rights reserved

