

41-46 CHEVY STEPSIDE
BED MOUNTING BLOCK & PADS

INSTALLATION GUIDELINES

- A) CONTENTS: Short Step: 2 large blocks, 2 small blocks with centered holes, 2 small blocks with offset holes, 6 rubber pads, 2 cross sill brackets-offset hole
Long Step: 2 large blocks, 4 small blocks with centered holes, 2 small blocks with offset holes, 8 rubber pads, 2 cross sill brackets-offset hole
- B) The large blocks attach to the bedside near the rear sill on shortbed trucks, and to the rear sill on long bed trucks. The large hole of the block should be vertical and positioned over the rear frame mounting hole where the bed to frame bolt passes through. A pad fits between the block and the frame.
- C) The small blocks are installed at the remaining bed-to-frame bolt locations between the cross sill and the frame. A pad fits between the block and the frame. The offset blocks and cross sill brackets go with the #3 cross sill on a short bed and the #4 cross sill on a long bed.
- D) At each bed-to-frame bolt through a cross sill the order of attachment is as follows:
Bed-to-frame bolt, offset washer, bed wood, cross sill, cross sill bracket, bed mounting block, bed mounting pad, frame, flat washer, lockwasher, and nut.
(Bed-to-frame bolt passes through all – **see diagram on back side of these instructions**)

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