

37-39 CHEVY STEPSIDE
BED MOUNTING BLOCK & PADS

INSTALLATION GUIDELINES

- A) CONTENTS: Short Step: 2 Large blocks, 2 small blocks with centered holes, 2 small blocks with offset holes, 6 rubber pads, 2 modified cross sill brackets-offset hole
- B) The large blocks are located near the rear sill. The machined notch on the block faces downward and towards the bedside. The large hole of the block should be vertical and positioned over the rear frame-mounting hole. The order of attachment is: Bed-to-frame bolt, angle strip, bed wood, bed mounting block, bed mounting pad, frame, flat washer, lockwasher, and nut.
- C) The small blocks with offset holes are installed at cross sill #3 (third back from the front bed panel). The order of attachment is: Bed-to-frame bolt, angle strip, bed wood,cross sill,modified cross sill bracket-offset hole, bed mounting block, bed mounting pad, frame, flat washer, lockwasher, and nut.
- D) The small blocks with centered holes are installed at the front cross sill. The order of attachment is: Bed-to-frame bolt, bed-to-frame washer, bed wood, cross sill, cross sill bracket-center hole, bed mounting block, bed mounting pad, frame, flat washer, lockwasher, and nut. **see diagram on back side of these instructions**

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