

MAR-K **QUALITY PARTS**

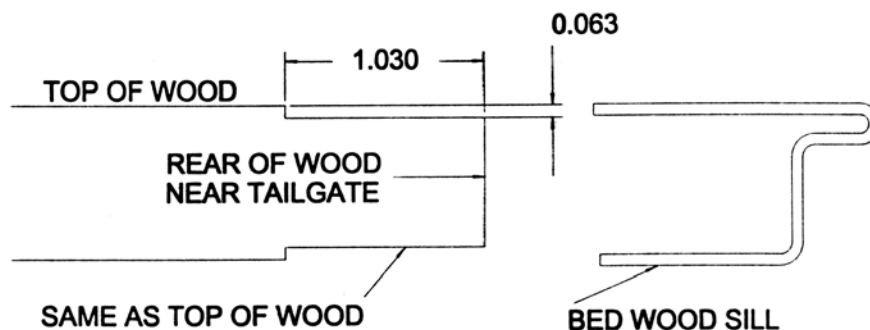
Restoration and Custom Pickup Parts

INSTALLATION INSTRUCTIONS FOR 51-52 FORD BED WOOD SILL

This instruction covers the installation of Mar-K's bed wood sill for the 51-52 Ford short flareside. Information on the hardware placement and specifications on the bed wood at the location of the bed wood sill are given.

If you are purchasing Mar-K Quality Parts wood bed, you may skip step #1. If you are making your own bed wood, this step must be completed for the bed wood sill to fit properly.

1. The tailgate end of the wood boards must be machined on both top and bottom surfaces as shown.



2. After the bed wood boards are installed in the floor of the bed, remove the rear carriage bolt from the lower bedside flange near the tailgate area.

3. The bed wood sill can now be placed on the end of the wood boards. The bed wood sill fits under the bedside flanges where they meet the wood floor. The bed wood sill slides under and on top of the wood boards. The bed wood sill should fit close to the machined recess on the wood boards and must line up with the holes on the rear cross sill. The vertical rear wall of the rear cross sill should be close to flush with the vertical rear wall of the bed wood sill.

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4. There will be two wood boards that will need holes drilled through them for the two center bolts of the bed wood sill. Mark these two boards through the 5/16" square holes in the bed wood sill. Remove the bed wood sill. You may remove the two wood boards to drill them or drill them on the bed. Please note: If your bed wood boards have already been finished, you will need to finish the areas being drilled and machined for this installation.

5. Replace the two wood boards if removed and re-install the bed wood sill. Install two 5/16"-18 X 1-1/2" carriage bolts through the bedsides, bed wood sill, bed wood, and rear cross sill and two through the bed wood sill, bed wood, and rear cross sill. Secure with lock washers and nuts inside of the rear cross sill.

6. Install the tailgate and hinges. Check the clearance between the tailgate and bed wood sill when closing and fully closed. The deeply embossed area of the tailgate should close just above the rear lip of the bed wood sill.

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