



**GM**

**Short Bed Stepside - Steel (Quantity/Type)**

110752	34-36 CHEVY (2) FRONT & SECOND .....	\$38.00 ea
110753	34-36 CHEVY (1) THIRD CROSS SILLS .....	68.00 ea
110439	37-39 CHEVY (3) CROSS SILLS .....	38.00 ea
110420	40-45 CHEVY (3) CROSS SILLS .....	38.00 ea
110421	46 CHEVY (3) CROSS SILLS .....	38.00 ea
110599	47-48 W/FUEL TANK NOTCH (1) SECOND .....	72.00 ea
110422	47-51 (1) FRONT CROSS SILLS .....	38.00 ea
110423	47-51 (2) CENTER CROSS SILLS .....	38.00 ea
110424	51-53 (1) FRONT CROSS SILLS .....	38.00 ea
110425	51-53 (2) CENTER CROSS SILLS .....	38.00 ea
110426	54-55 1ST (3) CROSS SILLS .....	38.00 ea
110427	55 2ND-59 (2) CROSS SILLS .....	38.00 ea
110483	55 2ND-59 (1) THIRD CROSS SILL* .....	44.00 ea
*optional third cross sill with different shape for some trucks.		
110428	60-62 CROSS SILLS (3) .....	38.00 ea
110431	60-62 REINFORCEMENT STRIPS (2) .....	38.00 ea
110565	63-66 CROSS SILLS (3) .....	38.00 ea
110431	63-66 REINFORCEMENT STRIPS (2) .....	38.00 ea
110566	67-72 CROSS SILLS (3) .....	38.00 ea
110431	67-72 REINFORCEMENT STRIP (1) .....	38.00 ea
110430	73-87 CROSS SILLS (3) .....	38.00 ea
110432	73-87 REINFORCEMENT STRIPS (2) .....	38.00 ea

**Long Bed Stepside - Steel (Quantity/Type)**

110752	34-36 CROSS SILLS (4) .....	\$38.00 ea
110439	37-39 CHEV/37-38 GMC CROSS SILLS (4) .....	38.00 ea
110420	40 CHEVY CROSS SILLS (4) .....	38.00 ea
110420	41-45 CHEVY CROSS SILLS (3) .....	38.00 ea
110556	41-45 CHEVY CROSS SILL (1) SECOND .....	93.00 ea
110421	46 CHEVY CROSS SILLS (3) .....	38.00 ea
110538	46 CHEVY CROSS SILL (1) SECOND .....	93.00 ea
110422	47-51 CROSS SILL (1) FRONT .....	38.00 ea
110768	47-51 CROSS SILL (1) SECOND .....	93.00 ea
110423	47-51 CROSS SILLS (3) CENTER .....	38.00 ea
110424	51-53 CROSS SILL (1) FRONT .....	38.00 ea
110769	51-53 CROSS SILL (1) SECOND .....	93.00 ea
110425	51-53 CROSS SILLS (3) CENTER .....	38.00 ea
110426	54-55 1ST CROSS SILLS (4) .....	38.00 ea
110427	55 2ND-57 CROSS SILLS (3) 89" BED .....	38.00 ea
110437	55 2ND-57 REINFORCEMENT STRIPS (2) .....	38.00 ea
110427	57-59 CROSS SILLS (4) 97" BED .....	38.00 ea
110437	57-59 REINFORCEMENT STRIPS (2) .....	38.00 ea
110428	60-62 CROSS SILLS (5) .....	38.00 ea
110431	60-62 REINFORCEMENT STRIPS (2) .....	38.00 ea
110565	63-66 CROSS SILLS (5) .....	38.00 ea
110431	63-66 REINFORCEMENT STRIPS (2) .....	38.00 ea
110566	67-72 CROSS SILLS (5) .....	38.00 ea
110431	67-72 REINFORCEMENT STRIPS (2) .....	38.00 ea
110430	73-87 CROSS SILLS (5) .....	38.00 ea
110432	73-87 REINFORCEMENT STRIPS (2) .....	38.00 ea

**1 Ton Stepside - Steel (Quantity/Type)**

110436	47-51 CROSS SILLS (4) .....	\$161.00 ea
110457	51-53 CROSS SILLS (4) .....	161.00 ea

**CROSS SILLS -**

- These heavy gage steel parts made by **MAR-K™** in Oklahoma City are mounted perpendicular to the wood bed and the frame for support.
- Holes are located in the cross sill according to the year series, which determines the placement of bed strips and wood.
- The bed strips are bolted to the cross sill by the bed strip bolts; and, the wood is bolted to the frame through the cross sill by the bed-to-frame bolts.
- Cross sills are sold with holes and brackets. Brackets may need to be welded for some GM trucks. Bed mounting blocks and pads may also be needed. See page 44.

**GM**

**Short Bed Stepside - Stainless (Quantity/Type)**

110801	37-39 CHEVY CROSS SILLS (3) .....	\$97.00 ea
110802	40-45 CHEVY CROSS SILLS (3) .....	97.00 ea
110803	46 CHEVY CROSS SILLS (3) .....	97.00 ea
110805	47-51 CROSS SILL (1) FRONT .....	97.00 ea
110804	47-51 CROSS SILLS (2) CENTER .....	97.00 ea
110807	51-53 CROSS SILL (1) FRONT .....	97.00 ea
110806	51-53 CROSS SILLS (2) CENTER .....	97.00 ea
110808	54-55 1ST CROSS SILLS (3) .....	97.00 ea
110809	55 2ND-59 CROSS SILLS (3) * .....	97.00 ea
*Third cross sill not available in stainless.		
110810	60-62 CROSS SILLS (3) .....	97.00 ea
110817	60-62 REINFORCEMENT STRIPS (2) .....	97.00 ea
110828	63-66 CROSS SILLS (3) .....	97.00 ea
110817	63-66 REINFORCEMENT STRIPS (2) .....	97.00 ea
110829	67-72 CROSS SILLS (3) .....	97.00 ea
110817	67-72 REINFORCEMENT STRIP (1) .....	97.00 ea
110812	73-87 CROSS SILLS (3) .....	97.00 ea
110818	73-87 REINFORCEMENT STRIPS (2) .....	97.00 ea

**Long Bed Stepside - Stainless (Quantity/Type)**

110801	37-39 CHEV/37-38 GMC CROSS SILLS (4) .....	\$97.00 ea
110802	40 CHEVY CROSS SILLS (4) .....	97.00 ea
110802	41-45 CHEVY CROSS SILLS (4) * .....	97.00 ea
*Second cross sill not available in stainless.		
110803	46 CHEVY CROSS SILLS (4) * .....	97.00 ea
*Second cross sill not available in stainless.		
110805	47-51 CROSS SILL (1) FRONT .....	97.00 ea
110804	47-51 CROSS SILLS (4) CENTER .....	97.00 ea
110807	51-53 CROSS SILL (1) FRONT .....	97.00 ea
110806	51-53 CROSS SILLS (4) CENTER .....	97.00 ea
110808	54-55 1ST CROSS SILLS (4) .....	97.00 ea
110809	55 2ND-57 CROSS SILLS (3) 89" BED .....	97.00 ea
110816	55 2ND-57 REINFORCEMENT STRIPS (2) .....	97.00 ea
110809	57-59 CROSS SILLS (4) 97" BED .....	97.00 ea
110816	57-59 REINFORCEMENT STRIPS (2) .....	97.00 ea
110810	60-62 CROSS SILLS (5) .....	97.00 ea
110817	60-62 REINFORCEMENT STRIPS (2) .....	97.00 ea
110811	63-66 CROSS SILLS (5) .....	66.00 ea
110817	63-66 REINFORCEMENT STRIPS (2) .....	97.00 ea
110811	67-72 CROSS SILLS (5) .....	66.00 ea
110817	67-72 REINFORCEMENT STRIPS (2) .....	97.00 ea
110812	73-87 CROSS SILLS (5) .....	97.00 ea
110818	73-87 REINFORCEMENT STRIPS (2) .....	97.00 ea
1 Ton cross sills not available in stainless.		

**TechTip:** 51 GM Stepsides - These trucks had an early model 51 with 9 boards and 8 bed strips and a late model with 8 boards and 7 bed strips. The hole pattern is different and will not line up correctly if you have the wrong sill.

**REINFORCEMENT STRIPS -**

- Like a cross sill, these steel pieces are placed perpendicular to the strips and wood for support.
- The difference from the cross sills is that the reinforcement strips are shorter in height and "reinforce" the bed, but do not attach to the frame. They are bolted to the wood and bed strips, angles or bed side flanges on wood floor trucks, and welded to the steel floor only on steel floor trucks.
- **MAR-K™** reinforcement strips are made in Oklahoma City, USA.

**GM**

**Short Fleet Wood Floor - Steel (Quantity/Type)**

110433	58-59 CROSS SILLS (3) .....	\$37.00 ea
110437	58-59 REINFORCEMENT STRIPS (1) 49.5" .....	38.00 ea
110434	60-62 CROSS SILLS (3) .....	37.00 ea
110438	60-62 REINFORCEMENT STRIPS (1) 72" ..	39.00 ea
110493	63-66 CROSS SILLS (3) .....	38.00 ea
110438	63-66 REINFORCEMENT STRIPS (1) 72" ..	39.00 ea
110494	67-72 CROSS SILLS (3) .....	37.00 ea
110431	67-72 REINFORCEMENT STRIPS (1) 49.5" ..	38.00 ea
110438	67-72 REINFORCEMENT STRIPS (1) 72" ..	39.00 ea

**Long Fleet Wood Floor - Steel (Quantity/Type)**

110433	58-59 CROSS SILLS (5) .....	\$37.00 ea
110437	58-59 REINFORCEMENT STRIPS (2) 49.5" ..	38.00 ea
110434	60-62 CROSS SILLS (5) .....	37.00 ea
110438	60-62 REINFORCEMENT STRIPS (1) 72" ..	39.00 ea
110493	63-66 CROSS SILLS (5) .....	38.00 ea
110438	63-66 REINFORCEMENT STRIPS (1) 72" ..	39.00 ea
110494	67-72 CROSS SILLS (5) .....	37.00 ea
110431	67-72 REINFORCEMENT STRIPS (1) 49.5" ..	38.00 ea
110438	67-72 REINFORCEMENT STRIPS (1) 72" ..	39.00 ea

**Longhorn Wood Floor - Steel (Quantity/Type)**

110494	67-72 CROSS SILLS (5) .....	\$37.00 ea
110431	67-72 REINFORCEMENT STRIPS (1) 49.5" ..	38.00 ea
110438	67-72 REINFORCEMENT STRIPS (2) 72" ..	39.00 ea



**67-72 GM FLEETSIDE STEEL FLOOR**

**STEEL FLOOR CROSS SILLS - MAR-K™** also makes cross sills for the steel floor trucks. Each sill is specially designed to fit like original, including size, shape and hole pattern. The mounting bolt bracket is welded in place like original. Made of 14 gage electro-galvanized steel in Oklahoma City, USA.

**CROSS SILLS IN STAINLESS FOR GM TRUCKS!**

**MAR-K™** makes these 14 gage, type 430 stainless cross sills with the same strength as original, only the stainless provides extra protection from rust and corrosion. The sills are shipped with a vinyl covering to protect the surface until the cross sill is installed. Stainless cross sills are available for most GM wood floor trucks. Reinforcement strips are also available in stainless! Made in Oklahoma City, USA.

**GM**

**Short Bed Fleetside Wood Floor - Stainless**

<b>Year (Quantity/Truck)</b>		
110813	58-59 CROSS SILLS (3) .....	\$114.00 ea
110816	58-59 REINFORCEMENT STRIP (1) 49.5" ..	97.00 ea
110814	60-62 CROSS SILLS (3) .....	114.00 ea
110819	60-62 REINFORCEMENT STRIP (1) 72" ..	114.00 ea
110826	63-66 CROSS SILLS (3) .....	114.00 ea
110819	63-66 REINFORCEMENT STRIP (1) 72" ..	114.00 ea
110827	67-72 CROSS SILLS (3) .....	114.00 ea
110817	67-72 REINFORCEMENT STRIP (1) 49.5" ..	97.00 ea
110819	67-72 REINFORCEMENT STRIP (1) 72" ..	114.00 ea

**Long Bed Fleetside Wood Floor - Stainless**

<b>Year (Quantity/Truck)</b>		
110813	58-59 CROSS SILLS (5) .....	\$114.00 ea
110816	58-59 REINFORCEMENT STRIPS (2) 49.5" ..	97.00 ea
110814	60-62 CROSS SILLS (5) .....	114.00 ea
110819	60-62 REINFORCEMENT STRIP (1) 72" ..	114.00 ea
110826	63-66 CROSS SILLS (5) .....	114.00 ea
110819	63-66 REINFORCEMENT STRIP (1) 72" ..	114.00 ea
110827	67-72 CROSS SILLS (5) .....	114.00 ea
110817	67-72 REINFORCEMENT STRIP (1) 49.5" ..	97.00 ea
110819	67-72 REINFORCEMENT STRIP (1) 72" ..	114.00 ea

**Longhorn Fleetside Wood Floor - Stainless**

<b>Year (Quantity/Truck)</b>		
110827	67-72 CROSS SILLS (5) .....	\$114.00 ea
110817	67-72 REINFORCEMENT STRIPS (1) 49.5" ..	97.00 ea
110819	67-72 REINFORCEMENT STRIPS (2) 72" ..	114.00 ea

**GM**

**Short Fleet Steel Floor - Steel (Quantity/Type)**

110822	67-72 CROSS SILLS (1) FRONT .....	\$93.00 ea
110823	67-72 CROSS SILLS (1) #2 .....	93.00 ea
110824	67-72 CROSS SILLS (1) #3 .....	93.00 ea
100708	67-72 REINFORCEMENT STRIP (1) 72" ..	39.00 ea
110825	67-72 REINFORCEMENT STRIP (1) 49.75" ..	38.00 ea

**Long Fleet Steel Floor - Steel (Quantity/Truck)**

110822	67-72 CROSS SILLS (1) FRONT .....	\$93.00 ea
110821	67-72 CROSS SILLS (1) #2, #5/NO HOLE ..	50.00 ea
110823	67-72 CROSS SILLS (1) #3 .....	93.00 ea
110824	67-72 CROSS SILLS (1) #4 .....	93.00 ea
100708	67-72 REINFORCEMENT STRIP (1) 72" ..	39.00 ea
110825	67-72 REINFORCEMENT STRIP (1) 49.75" ..	38.00 ea

**BED MOUNTING BLOCKS AND PADS**

The pre-drilled bed mounting blocks are used as spacers between the cross sills and the frame. Bed mounting pads are rectangular neoprene pads used in many truck beds for padding between the cross sill bracket and the frame. The pads are also placed between the rear sill bracket and the frame.

**Mounting Blocks and/or Mounting Pads:**

100587	34-36 SHORT BLOCKS & PADS CHEVY	\$25.00 set
100740	37-39 SHORT BLOCKS & PADS CHEVY	41.00 set
111722	40-46 SHORT BLOCKS & PADS CHEVY	41.00 set
100723	40-46 LONG BLOCKS & PADS CHEVY	57.00 set
100724	47-53 GM SHORT (BLOCKS & PADS)	25.00 set
111724	47-53 GM LONG (BLOCKS & PADS)	37.00 set
111725	47-53 GM 1 TON (BLOCKS & PADS)	46.00 set
102596	61-72 FORD CENTER BLOCKS	22.00 set
102655	76-87 FORD FRONT BLOCKS	25.00 set
102656	76-87 FORD #2 BLOCKS	21.00 set
102796	76-79 FORD #3 CROSS SILL BLOCKS	21.00 set
102657	80-87 FORD #3 CROSS SILL BLOCKS	21.00 set
102658	76-87 FORD #4 CROSS SILL BLOCKS	17.00 set
102595	76-79 FORD REAR SILL BLOCKS	25.00 set
102670	80-87 FORD REAR SILL BLOCKS	25.00 set
130156	72-85 DODGE #4 CROSS SILL BLOCKS	11.00 set
110651	6 PADS WITH HOLES	11.00 set
120181	8 PADS WITH HOLES	13.00 set
110652	10 PADS WITH HOLES	17.00 set
110653	12 PADS WITH HOLES	25.00 set



**FORD COMPLETE BLOCK KITS**

The pre-drilled bed mounting blocks are used as spacers in Ford wood beds between the cross sills and the frame.

**Wood Block Kit Complete**

102745	76-79 FORD	\$103.00 kit
102746	80-87 FORD	103.00 kit

**REAR CROSS SILL MOUNTING HARDWARE**

Made to bolt the rear cross sill to the bed sides, the GM and late Ford kits use 5/16" indented hex head bolts (shown at left) and the early Ford kit uses 1/4" hex head bolts. Nuts and washers included. The bolts which mount the rear cross sill to the bed strips are not in this kit. These are in the bed bolt kit or sold separately.



76-87 FORD FLARESIDE - FRONT, #2, #3 & #4

**FORD**

**Short Bed Flareside - Steel**

Year	(Quantity/Truck)	
102537	51-52 CROSS SILL (1) FRONT	\$94.00 ea
120171	51-52 CROSS SILLS (2) CENTER	94.00 ea
120167	53-60 CROSS SILL (1) FRONT	94.00 ea
120171	53-60 CROSS SILLS (2) CENTER	94.00 ea
120168	61-72 CROSS SILL (1) FRONT	94.00 ea
120172	61-72 CROSS SILLS (2) CENTER	44.00 ea
120170	76-79 CROSS SILL (1) FRONT	94.00 ea
120173	76-79 CROSS SILLS (1) #2	50.00 ea
120174	76-79 CROSS SILLS (1) #3	50.00 ea
120175	76-79 CROSS SILLS (1) #4	50.00 ea
120170	80-87 CROSS SILL (1) FRONT	94.00 ea
120173	80-87 CROSS SILLS (1) #2	50.00 ea
102669	80-87 CROSS SILLS (1) #3	50.00 ea
120175	80-87 CROSS SILLS (1) #4	50.00 ea



76-85 DODGE STEPSIDE - FRONT, #2, #3 & #4

**DODGE**

**Short Bed Stepside - Steel**

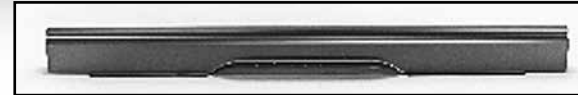
Year	(Quantity/Truck)	
130131	76-85 CROSS SILL (1) FRONT	\$94.00 ea
130132	72-85 CROSS SILLS (1) #2	94.00 ea
130133	72-85 CROSS SILLS (1) #3	106.00 ea
130134	61-85 CROSS SILLS (1) #4*	60.00 ea

\*#4 includes mounting blocks

**Rear Cross Sill Mounting Hardware:**

100575	34-53 GM STEP POLISHED	\$22.00 kit
100576	34-53 GM STEP UNPOLISHED	14.50 kit
100577	34-53 GM STEP ZINC PLATED	10.50 kit
100578	54-87 GM STEP/FLEET POLISHED	14.50 kit
100579	54-87 GM STEP/FLEET UNPOLISHED	11.50 kit
100580	54-87 GM STEP/FLEET ZINC PLATED	8.00 kit
120217	51-72 FORD SHORT FLARE POLISHED	12.50 kit
120216	51-72 FORD SHORT FLARE UNPOL	10.50 kit
120215	51-72 FORD SHORT FLARESIDE ZINC	7.00 kit
120228	76-87 FORD SHORT/53-79 LONG POL	19.00 kit
120230	76-87 FORD SHORT/53-79 LONG UNPOL	12.50 kit
120226	76-87 FORD SHORT/53-79 LONG ZINC	8.00 kit

**GM REAR CROSS SILLS**



**41-46 GM Stepside** - This rear cross sill, as well as the 37-39 and 40, does not have brackets attached for mounting to the bed wood and frame. The bed mounting blocks placed at the rear of the truck are larger and provide attachment of the wood to the frame. These blocks are sold as part of the blocks and pads kit on page 44.



**47-87 GM Stepside** - These Stepside rear sills have "brackets" welded in place. The bed-to-frame bolt passes through these brackets as it bolts from the wood to the frame. The strips and wood sit on the ledge that has pre-drilled holes for mounting. The rear cross sill protects the edges of the board.



**58-72 GM Fleetside Wood Floor** - The Fleetside rear sill also has "brackets" welded in place. The bed-to-frame bolt passes through these brackets as it bolts from the wood to the frame. The strips and wood sit on the ledge that has pre-drilled holes for their mounting. The edges of the boards are therefore protected by the rear cross sill.

**GM**

102888	34-36 STEPSIDE - 5 BED STRIPS	\$141.00 ea
102885	37-39 STEPSIDE CHEVY/37-38 GMC - 5 BED STRIPS	
102917	40 STEPSIDE CHEVY - 5 BED STRIPS	
102630	41-45 STEPSIDE CHEVY - 5 BED STRIPS	
102616	46 STEPSIDE CHEVY - 6 BED STRIPS	
102627	47-51 STEPSIDE 1/2 TON - 8 BED STRIPS	\$168.00 ea
102628	47-51 STEPSIDE 3/4 TON - 8 BED STRIPS	
102617	51-53 STEPSIDE 1/2 TON - 7 BED STRIPS	
102618	51-53 STEPSIDE 3/4 TON - 7 BED STRIPS	
100713	54-55 1ST STEPSIDE 1/2 TON	
100714	54-55 1ST STEPSIDE 3/4 TON	
100715	55-2ND-59 STEPSIDE	
100716	60-62 STEPSIDE	
100717	63-66 STEPSIDE	
100718	67-72 STEPSIDE	
100719	73-87 STEPSIDE	
102629	47-51 STEPSIDE 1 TON - 8 BED STRIPS	\$247.00 ea
102619	51-53 STEPSIDE 1 TON - 7 BED STRIPS	
100720	58-59 FLEETSIDE	\$184.00 ea
100721	60-62 FLEETSIDE	
100722	63-72 FLEETSIDE	

**REAR CROSS SILLS**

**REAR CROSS SILL -**

- The rear cross sill is located below and parallel to the tailgate.
- It is the piece that ties the back of the bed together by being bolted crosswise from one bed side to the other. It mounts to the frame, wood, strips and bed sides.
- **MAR-K™** rear cross sills come complete with all holes punched including attachment holes for wiring clamps and all bolt holes.
- Brackets are included to bolt on for 34-36 GM trucks, welded on for 47-87 GM trucks and riveted on for 51-72 Ford trucks.
- Rear cross sills are made in Oklahoma City, USA!

**Tech Tip:** We recommend that you bolt the rear sill to the stake pockets first. Make sure everything is square and level before tightening the bolts; then weld the rear cross sill to the stake pockets if desired. The bed strips and wood are bolted down to the rear cross sill after the rear cross sill is in place.

**FORD REAR CROSS SILLS**



**51-72 Ford Flareside** - Ford rear sill has "brackets" riveted in place and holes for mounting strips and wood. The bed-to-frame bolt passes through these brackets as it bolts the rear sill to the frame. Notice that the strips and wood sit on top of the rear sill, thus exposing the ends of the wood. The bed wood sill is used in this case to "cap" and protect the ends of the wood. Bed wood sill sold separately. See page 39.

**76-87 Ford Flareside** - The later model Ford rear sill is made for six strips and seven boards. The bed-to-frame bolts pass through holes in the top surface which supports the bed wood boards. This rear sill has cut out areas on the rear face to provide clearance for bumper brackets. Wood blocks must be used with this rear sill and may be ordered separately. See page 44.

**FORD**

120176	51-72 SHORT FLARESIDE	\$111.00 ea
102668	80-87 SHORT FLARESIDE*	\$265.00 ea
110516	76-79 SHORT FLARESIDE	
102668	80-87 SHORT FLARESIDE*	

\*83-87 Short Flareside owners may need to drill holes for bed strips bolts if they are installing a 6 board, 5 strip wood kit.