



Unpolished stainless bolts are inserted into this special polishing machine to make the heads shine like chrome!



**FOR STRIPS WITH ROUND HOLES --**

At **MAR-K™**, we punch square holes in all of our bed strips and angle strips, and we include square shoulder carriage bolts in the standard bed bolt

kits. However, there are times when you need a "ribbed neck bolt" which is made for round holes. Such instances would include:

1. If you are reusing your original strips or angles and they have round holes.
2. If you purchased angle covers or bed strips/angle strips with no holes, and will be drilling your own round holes.

**MAR-K™** offers bolt kits with ribbed neck bolts to fit several different situations. The kits with ribbed neck bolts for angle covers can be found online, or you can call our office for help in getting the bolt kit you need to fit your application.

**PRICE IS EXTRA PER KIT WHEN RIBBED NECK BOLTS ARE USED.**

**BED BOLT KITS -**

- Hardware kits include all bolts, nuts, and washers to install the bed wood, bed strips, and angle strips.
- Hardware kits are available in polished stainless, unpolished stainless and zinc plated steel.
- The bolts in the hardware kits are carriage bolts. This means they have a smooth rounded head and a square shoulder to fit into a square hole.
- Polished stainless bolts are shiny like chrome, while unpolished stainless have a matte finish.
- The zinc plated steel bolts appear shiny, but you need to paint these bolts to prevent rusting.
- The large bolts that bolt the bed to the frame are included in the bed bolt kit, along with the large washers that fit in the bed wood countersunk holes.
- Bolts can be purchased separately, and are also available in polished stainless, unpolished stainless or zinc plated steel. For individual pieces, see pages 38-39.
- Kits assembled in Oklahoma City, USA.



1972 GMC Stepside - William Thornton shows how the bed strip bolts fall between the wood boards and bolt underneath the wood. Where there is not a cross sill, the bolts are secured by flat washers.

**MAR-K™** also sells **bed-to-frame** kits and **strips and sides** kits. Call for prices on both. These are not listed online or in this catalog.

**Bed-to-frame:** Kit includes all large bolts, nuts and washers to attach the bed wood to the frame. The large bed-to-frame washers sit in the countersunk holes and the bed-to-frame bolt goes through this washer.

**Strips and Sides:** Kit includes all the carriage bolts, nuts and washers to bolt the strips and bed sides to the bed wood.

**SPECIAL CONDITION 73-87 GM STEPSIDE**

This pickup originally had the angle strip bolts welded to the angle. This makes removal and replacement of the bolts very difficult and may cause distortion or damage to the angle. You may want to keep the original bolts in place if the threads are not damaged or rusted. You can remove the edge board without taking the angle strip bolts out by destroying the old edge boards. New edge boards are installed by sawing a slot from the angle strip bolt hole to the edge of the board, then sliding the edge board under the angle strip. **MAR-K™** complete bed bolt kits above include standard carriage bolts for replacing the original angle strip bolts. These would normally be used when replacing the angle strip with a new one using square holes. When replacing bolts in the original angle, ribbed neck bolts may be specified.

**To Prevent Galling:** Always use anti-seize compound on the threads of stainless steel fasteners. Do not use a high-speed power tool or impact wrench to install the fasteners. Anti-seize compounds are available at most auto supply stores.

**Polished Stainless Steel**

**GM**

**Short Stepside Kits**

110754	34-36 CHEVY	\$114.00
110339	37-39 CHEVY	114.00
110854	37-39 CHEV(NO SPARE)	114.00
110342	40-45 CHEVY	114.00
110345	46 CHEVY	114.00
110348	47-51 (8 STRIPS)	122.00
110351	51-53 (7 STRIPS)	119.00
110354	54-55 1st	116.00
110357	55-2nd-59 SHORT	114.00
102769	55-58 CAMEO/SUB	169.00
110360	60-66	114.00
110363	67-72	114.00
110366	73-87	148.00

**Long Stepside Kits**

110915	35-36 GMC	\$148.00
110902	37-38 GMC	123.00
110924	37-39 CHEVY	123.00
110369	40-45 CHEVY	123.00
110372	46 CHEVY	123.00
110375	47-51 (8 STRIPS)	151.00
110273	51-53 (7 STRIPS)	145.00
110279	54-55 1st	123.00
102521	55 2nd-57 89"	123.00
110288	57-59 97"	130.00
110291	60-62	139.00
110294	63-66	123.00
110297	67-72	126.00
110300	73-87	158.00

**1 Ton Stepside Kits**

110270	47-51 (8 STRIPS)	\$145.00
110276	51-53 (7 STRIPS)	139.00
102439	54-59	138.00

**Panel Truck/Canopy Express Kits**

110286	47-51 1/2 TON 82"	\$123.00
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**Short Fleetside Kits**

110303	58-59 SHORT WIDE	\$142.00
110306	60-66 SHORT WIDE	144.00
110309	67-72 SHORT WIDE	151.00

**Long Fleetside Kits**

110312	58-59 LONG WIDE	\$170.00
110315	60-62 LONG WIDE	179.00
110318	63-66 LONG WIDE	157.00
110321	67-72 LONG WIDE	164.00
110899	73-80 LONG WIDE	160.00

**Longhorn Kits**

110324	69-72 103"	\$184.00
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**Unpolished Stainless Steel**

**GM**

**Short Stepside Kits**

110755	34-36 SHORT CHEVY	\$90.00
110340	37-39 SHORT CHEVY	90.00
110855	37-39 CHEV (NO SPARE)	90.00
110343	40-45 SHORT CHEVY	90.00
110346	46 SHORT CHEVY	90.00
110349	47-51 SHORT (8 STRIPS)	96.00
110352	51-53 SHORT (7 STRIPS)	92.00
110355	54-55 1st SHORT	90.00
110358	55-2nd-59 SHORT	90.00
102770	55-58 CAMEO/SUB	134.00
110361	60-66 SHORT	90.00
110364	67-72 SHORT	90.00
110367	73-87 SHORT	116.00

**Long Stepside Kits**

110916	35-36 LONG GMC	\$116.00
110903	37-38 LONG GMC	102.00
110925	37-39 LONG CHEVY	102.00
110370	40-45 LONG CHEVY	102.00
110373	46 LONG CHEVY	102.00
110376	47-51 (8 STRIPS)	113.00
110274	51-53 (7 STRIPS)	109.00
110280	54-55 1st LONG	102.00
102522	55 2nd-57 LONG 89"	102.00
110289	57-59 LONG 97"	105.00
110292	60-62 LONG	109.00
110295	63-66 LONG	102.00
110298	67-72 LONG	102.00
110301	73-87 LONG	129.00

**1 Ton Stepside Kits**

110271	47-51 (8 STRIPS)	\$115.00
110277	51-53 (7 STRIPS)	115.00
102440	54-59 1TON	115.00

**Panel Truck/Canopy Express Kits**

110498	47-51 1/2 TON 82"	\$99.00
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**Short Fleetside Kits**

110304	58-59 SHORT	\$104.00
110307	60-66 SHORT	104.00
110310	67-72 SHORT	110.00

**Long Fleetside Kits**

110313	58-59 LONG	\$135.00
110316	60-62 LONG	135.00
110319	63-66 LONG	129.00
110322	67-72 LONG	129.00
101205	73-80 LONG	129.00

**Longhorn Kits**

110325	69-72 103"	\$133.00
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**Zinc Plated**

**GM**

**Short Stepside Kits**

110756	34-36 SHORT CHEVY	\$53.00
110341	37-39 SHORT CHEVY	53.00
110856	37-39 CHEV (NO SPARE)	53.00
110344	40-45 SHORT CHEVY	53.00
110347	46 SHORT CHEVY	53.00
110350	47-51 SHORT (8 STRIPS)	53.00
110353	51-53 SHORT (7 STRIPS)	53.00
110356	54-55 1st SHORT	53.00
110359	55-2nd-59 SHORT	53.00
102771	55-58 CAMEO/SUB	56.00
110362	60-66 SHORT	53.00
110365	67-72 SHORT	53.00
110368	73-87 SHORT	64.00

**Long Stepside Kits**

110917	35-36 LONG GMC	\$56.00
110909	37-38 LONG GMC	56.00
110926	37-39 LONG CHEVY	56.00
110371	40-45 LONG CHEVY	56.00
110374	46 LONG CHEVY	56.00
110377	47-51 LONG (8 STRIPS)	56.00
110275	51-53 LONG (7 STRIPS)	56.00
110281	54-55 1st LONG	56.00
102523	55 2nd-57 LONG 89"	56.00
110290	57-59 LONG 97"	60.00
110293	60-62 LONG	60.00
110296	63-66 LONG	56.00
110299	67-72 LONG	56.00
110302	73-87 LONG	67.00

**1 Ton Stepside Kits**

110272	47-51 (8 STRIPS)	\$62.00
110278	51-53 (7 STRIPS)	62.00
102358	54-59 1TON	62.00

**Panel Truck/Canopy Express Kits**

110590	47-51 1/2 TON 82"	\$60.00
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**Short Fleetside Kits**

110305	58-59 SHORT WIDE	\$62.00
110308	60-66 SHORT WIDE	62.00
110311	67-72 SHORT WIDE	62.00

**Long Fleetside Kits**

110314	58-59 LONG WIDE	\$71.00
110317	60-62 LONG WIDE	71.00
110320	63-66 LONG WIDE	67.00
110323	67-72 LONG WIDE	67.00
101206	73-80 LONG WIDE	67.00

**Longhorn Kits**

110326	69-72 103"	\$71.00
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**PERIMETER MOUNTING HARDWARE KIT - For Steel Floor Trucks includes all carriage bolts 5/16-18 X 3/4" to attach front bed panel, bed sides and wheel houses to the steel floor structure. Does not include Bed to Frame bolts.**

**Fleetside Steel Floor Kits**

100295	67-72 SHORT/LONG	\$55.00
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**Fleetside Steel Floor Kits**

100296	67-72 SHORT/LONG	\$41.00
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**Fleetside Steel Floor Kits**

100294	67-72 SHORT/LONG	\$28.00
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**To Prevent Galling:** Always use anti-seize compound on the threads of stainless steel fasteners. Do not use a high-speed power tool or impact wrench to install the fasteners. Anti-seize compounds are available at most auto supply stores.

**Polished Stainless Steel**

**Unpolished Stainless Steel**

**Zinc Plated**

**FORD**

**Short Flareside Kits**

102349	51-52 SHORT	\$181.00
120433	53-60 SHORT	182.00
120413	61-72 SHORT	181.00
120451	76-79 SHORT	212.00
120420	80-87 SHORT 6BS	212.00
120443	83-87 SHORT 5BS	202.00

**FORD**

**Short Flareside Kits**

102132	51-52 SHORT	\$152.00
120417	53-60 SHORT	157.00
120422	61-72 SHORT	152.00
120450	76-79 SHORT	178.00
120449	80-87 SHORT 6BS	180.00
120425	83-87 SHORT 5BS	170.00

**FORD**

**Short Flareside Kits**

110660	51-52 SHORT	\$94.00
120403	53-60 SHORT	90.00
120428	61-72 SHORT	94.00
120438	76-79 SHORT	144.00
120424	80-87 SHORT 6BS	144.00
120401	83-87 SHORT 5BS	141.00

**Long Flareside Kits**

102565	48-52 LONG*	\$236.00
102569	53-63 LONG	213.00
102550	64-72 LONG	202.00
120470	73-79 LONG	212.00

**Long Flareside Kits**

102558	48-52 LONG*	\$153.00
102568	53-63 LONG	180.00
102549	64-72 LONG	170.00
102371	73-79 LONG	178.00

**Long Flareside Kits**

102557	48-52 LONG*	\$128.00
102566	53-63 LONG	111.00
102548	64-72 LONG	108.00
120466	73-79 LONG	148.00

Flareside is same as Stepside  
 \*48-52 Long Flare kit includes 5/16 X 4" carriage bolts for sides and strips to accommodate original wood cross sills.

**DODGE**

**Short Stepside Kits**

100158	48-52 78" x 49"	\$155.00
100179	53-60 76" x 49"	164.00
100299	61-65 1st LONG	133.00
100197	65 2nd-71 76" x 54"	120.00
100159	72-85 76" x 54"	99.00

**DODGE**

**Short Stepside Kits**

100198	48-52 78" x 49"	\$123.00
100222	53-60 76" x 49"	131.00
100298	61-65 1st	110.00
100216	65 2nd-71 76" x 54"	98.00
100180	72-85 76" x 54"	81.00

**DODGE**

**Short Stepside Kits**

100173	48-52 78" x 49"	\$71.00
100190	53-60 76" x 49"	70.00
100297	61-65 1st	56.00
100164	65 2nd-71 76" x 54"	50.00
100199	72-85 76" x 54"	45.00

**Long Stepside Kits**

100171	48-52 90" x 54"	\$161.00
100165	51-52 90" x 49"	155.00
102473	53-60 88" x 54"	173.00
111386	61-65 1st LONG	137.00
111389	65 2h-71 LONG	145.00
111419	72-85 LONG	101.00
130262	61-65 1st 88"(A-S only)	114.00
100176	65-2nd-85 94"(A-S only)	99.00

**Long Stepside Kits**

100223	48-52 90" x 54"	\$125.00
100224	51-52 90" x 49"	120.00
102472	53-60 88" x 54"	139.00
111387	61-65 1st LONG	112.00
111390	65 2h-71 LONG	120.00
111420	72-85 LONG	83.00
130263	61-65 1st 88" (A-S only)	99.00
100218	65-2nd-85 94" (A-S only)	79.00

**Long Stepside Kits**

100229	48-52 90" x 54"	\$73.00
100189	51-52 90" x 49"	71.00
102471	53-60 88" x 54"	73.00
111388	61-65 1st LONG	52.00
111391	62 2h -71 LONG	58.00
111421	72-85 LONG	45.00
130264	61-65 1st 88" (A-S only)	53.00
100181	65-2nd-85 94" (A-S only)	43.00

**Power Wagon Kits**

100210	46-50 95 3/4" x 54"	\$169.00
130265	51-52 95 3/4" x 54"	157.00
100187	53-68 93 3/4" x 54"	160.00

**Power Wagon Kits**

100172	46-50 95 3/4" x 54"	\$130.00
130266	51-52 95 3/4" x 54"	120.00
100201	53-68 93 3/4" x 54"	129.00

**Power Wagon Kits**

100204	46-50 95 3/4" x 54"	\$80.00
130267	51-52 95 3/4" x 54"	74.00
100212	53-68 93 3/4" x 54"	67.00

**FENDER BOLT KITS**



GM, FORD AND DODGE fender bolts kits vary in size and shape according to make. Please see our website for details, www.mar-k.com or see **INDIVIDUAL FENDER BOLTS ON PAGES 38-39**

**GM REAR FENDER BOLT KITS**

100547	34-39 GM POLISHED STAINLESS	\$30.00
100548	34-39 GM UNPOLISHED STAINLESS	18.00
100549	34-39 GM ZINC PLATED	15.00
100550	34-39 GM ZINC PLATED CLUTCH HEAD	25.00
100551	40-46 GM POLISHED STAINLESS	38.00
100552	40-46 GM UNPOLISHED STAINLESS	25.00
100553	40-46 GM ZINC PLATED	21.00
100566	40-46 GM ZINC PLATED CLUTCH HEAD	34.00
100554	47-55 1st GM POLISHED STAINLESS	40.00
100555	47-55 1st GM UNPOLISHED STAINLESS	34.00
100556	47-55 1st GM ZINC PLATED	23.00

100567	47-55 1st GM ZINC PLATED CLUTCH HEAD	\$40.00
100557	55 2nd-66 GM POLISHED STAINLESS	68.00
100558	55 2nd-66 GM UNPOLISHED STAINLESS	50.00
100559	55 2nd-66 GM ZINC PLATED	34.00
100568	55 2nd-66 GM ZINC PLATED CLUTCH HEAD	58.00
100560	67-72 GM POLISHED STAINLESS	63.00
100561	67-72 GM UNPOLISHED STAINLESS	54.00
100562	67-72 GM ZINC PLATED	36.00
100563	73-87 GM POLISHED STAINLESS	58.00
100564	73-87 GM UNPOLISHED STAINLESS	50.00
100565	73-87 GM ZINC PLATED	34.00

**FORD REAR FENDER BOLT KITS**

102194	51-79 FORD UNPOLISHED STAINLESS	\$53.00
102197	80-87 FORD UNPOLISHED STAINLESS	69.00

**DODGE REAR FENDER BOLT KITS**

130604	39-47 DODGE POL - ORIG DODGE STYLE	\$128.00
130605	39-47 DODGE UNPOL - ORIG DODGE STYLE	96.00
130606	39-47 DODGE ZINC - ORIG DODGE STYLE	78.40
130607	48-52 DODGE POL - ORIG DODGE STYLE	112.00
130608	48-52 DODGE UNPOL - ORIG DODGE STYLE	84.00
130609	48-52 DODGE ZINC - ORIG DODGE STYLE	68.60
130610	53-85 DODGE POL - ORIG DODGE STYLE	176.00
130611	53-85 DODGE UNPOL - ORIG DODGE	132.00
130612	53-85 DODGE ZINC - ORIG DODGE STYLE	107.80

**"NO BOLTS" WOOD BEDS -**

- You can install MAR-K™ bed wood with the large bed-to-frame bolts hidden under the wood. This gives a smooth, clean look to the bed floor, especially when used with MAR-K™ "hidden bolt" bed strips.
- Our bed strips with hidden fasteners were developed by MAR-K™ to give your bed a smooth custom look. The bed strips have special bolts which slide in the groove on the underside of the strip to adjust to any hole location.
- The bottom surface of the wood is drilled with a recessed clearance around the bolt head. The wood is grooved on the sides for the bed strips just like the original wood.
- The boards and strips rest on the cross sills as original, completely hiding the bed-to-frame and bed strip bolts.
- No welding is needed for installation of a "no bolts" bed. The bed-to-frame bolts go through square mounting holes in the cross sills and the bolt head is under the bed wood as shown below.
- No bolts wood beds are made in Oklahoma City, USA.



**Tech Tip: Cross Sills and No Bolts Wood -** MAR-K's™ "nobolts" system may require modification to your existing cross sills. If you are ordering MAR-K™ cross sills with your bed wood, the cross sill holes punched are square to accommodate the square shoulder of the bed-to-frame carriage bolt. If you are using stock cross sills, the holes will be round. Use a file to make the holes slightly larger and more square to fit the bolt.



**No Bolts Bed Wood:** The bottom surface of the wood is drilled with a recessed clearance around the bolt head. The boards and strips rest on the cross sills as original, completely hiding the bed-to-frame and bed strip bolts.

**"NO BOLTS" BED WOOD/STRIPS**



Polished stainless material is put in a roll former to make the bed strips with hidden fasteners.

**CUSTOM BEDS:** MAR-K™ can make hidden bolts bed strips to fit almost any truck. Aluminum bed strips are available in custom lengths of up to 97" long. Hidden fasteners are included. Polished Stainless, Unpolished Stainless and Steel hidden bolts bed strips are available in nearly any custom length and also include the fasteners. Call our sales staff to order.

**HIDDEN FASTENERS:**

These special bolts slide into the groove on the underside of the bed strips to adjust to any bolt location. Includes nut and washers. Bed strips with hidden fasteners include all fasteners needed to replace the original bolts. Order this fastener only if you need extras or for custom applications. Available in 1-1/4" length for most bed strips and 2" for special applications. Please specify what size fasteners you need when you order your strips.



**Bed Strip Fasteners**

100518	T-Bolt FASTENERS 1-1/4"	\$3.00
100519	T-Bolt FASTENERS 2"	4.50

MAR-K's™ oak bed wood is show quality and pine bed wood is recommended for daily driver use. For more detailed information on oak and pine bed wood, please see the bed wood section, page 14.