



Custom made polished stainless bed strips complete the look of Larry Schuknecht's 1923 Model T Ford truck.

BED STRIPS

- Bed strips are formed metal strips bolted between the boards in the pickup bed floor.
- **MAR-K™** bed strips are roll formed in our manufacturing facility, and available in unpolished stainless and polished stainless for the "chrome" look or in steel which may be painted as original.
- Square holes are punched in the bed strips according to the original pattern.
- Dimensions are 1-1/2" wide, 18 gage, approximately .048" thickness.
- Made in Oklahoma City, USA.
- Bed strips may be ordered without holes or in any length for custom applications. Call for an estimate.
- Also available are bed strips with hidden fasteners. See pages 29-35 for Hidden Bolts bed strips in stainless, steel and aluminum and the "no bolts" bed wood.

Stainless Steel: Bed strips, angle strips, and stainless mouldings are made of type 430 bright stainless steel, selected because of its color. It is a magnetic grade of stainless formulated for automotive stainless steel trim. When it is polished and buffed, its bright color looks similar to chrome plating. Stainless hardware items such as bolts, nuts, tailgate chain parts, and bed-to-frame washers are made of nonmagnetic stainless selected for superior resistance to rust and corrosion.

Care of stainless / Rusting - With proper care, stainless steel will remain bright and smooth for long periods of time. It may be cleaned with liquid polish intended for stainless or chrome. DO NOT use steel wool, a steel wire brush, or a buffing wheel which has been used on steel or other metals. Bright stainless parts should be coated with a good nonabrasive wax for maximum protection. Stainless steel will rust or corrode under certain conditions, especially when contaminants such as salt water, battery acid, or steel particles and moisture are present. Frequent washing and waxing are a great protection for stainless steel surfaces.

CUSTOM BED STRIPS - Good news! If you have a flat bed truck, steel bed floor, or any other vehicle that did not have a standard pattern for strips and wood, then we can make bed strips to your specifications.

MAR-K™ can help you design your custom bed strips. We can supply any length strips with or without square holes according to your special pattern. Strips are 1.50" wide and can be made in any length. The flat area in the center of the strips is .70" wide, which is large enough for a 5/16 carriage bolt head. The rolled edges are .25" tall. We generally recommend approximately 12" to 15" bolt spacing to minimize distortion. When bolting strips to an existing truck bed, be sure to avoid specifying hole locations that would interfere with structure on the under side of the bed floor. Please fill out the bed strip data sheet on page 71, and we will custom fit your bed!

We do not punch round holes in bed strips. If you choose to drill your own round holes at the time of assembly, the bed strips may be attached with ribbed neck carriage bolts or other screws having a head diameter less than 3/4". Refer to pages 38-39 for stainless or steel fasteners to attach your bed strips.

FORD AND DODGE OWNERS

The shape of **MAR-K™** bed strips is very similar to that used in GM pickups. Ford and Dodge trucks had a slightly different shape. The **MAR-K™** bed strips may be used on any pickup bed, but when replacing strips in a Ford or Dodge all the strips in the bed should be replaced so they all have the same appearance. See page 22 for parts and prices.

Tech Tip: GM 67-87 TRUCKS

The front hole of each bed strip in '67 and newer GM trucks is 5/16" square and the remaining holes are 1/4". When installing strips in these models be sure to use the correct bolt size at each hole location so the bolt kit quantity will be correct.

Tech Tip: FORD 83-87

The Ford 83-87 short bed flareside has a wood bed floor that is a large piece of wood with five (5) metal strips bolted down to it. For these trucks, we manufacture a set of seven (7) boards, and six (6) strips, similar to the 76-82 model Fords. That is why you see the quantity of six (6) strips for this series of truck.



Polished Stainless Steel

GM

Short Stepside \$25.00 ea

102315	30-33	SHORT CHEVY
100869	34-36	SHORT CHEVY
110004	37-39	SHORT CHEVY
110004-A	37-39	SHORT (NO SPARE)
110007	40-46	SHORT CHEVY
110013	47-53	SHORT
110016	54-59	SHORT
110019	60-66	SHORT
110022	67-72	SHORT
110025	73-87	SHORT

Long Stepside \$28.00 ea

100890	35-36	LONG GMC
110031	37-38	LONG GMC
110031-A	37-38	GMC (NO SPARE)
110037	37-39	LONG CHEVY
110034	40-46	LONG CHEVY
110040	47-53	LONG
110043	54-55	1ST LONG
110046	55-57	LONG 89"
110049	57-59	LONG 97"
110055	60-62	LONG
110061	63-66	LONG
110064	67-72	LONG
110067	73-87	LONG

1 Ton Stepside \$30.50 ea

110327	47-53	STEP 107"
102434	54-59	STEP 107 1/4"

Panel Truck/Canopy Express

102664	47-51	1/2 TON 82" \$307.00 set
110495	52-55	1/2 TON 79 1/2" \$25.00 ea
102773	52-55	1 TON 110 1/2" \$42.50 ea

58-59 Short Fleet ... \$270.00 set

110070	58-59	SHORT WIDE
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60-72 Short Fleet ... \$221.00 set

110073	60-66	SHORT WIDE
110076	67-72	SHORT WIDE

58-59 Long Fleet \$307.00 set

110082	58-59	LONG WIDE
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60-72 Long Fleet \$251.00 set

110085	60-62	LONG WIDE
110088	63-66	LONG WIDE
110091	67-72	LONG WIDE

73-80 Long Fleet \$167.50 set

110097	73-80	LONG WIDE
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69-72 Longhorn \$266.50 set

110100	69-72	103"
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Unpolished Stainless Steel

GM

Short Stepside \$17.50 ea

102316	30-33	SHORT CHEVY
100870	34-36	SHORT CHEVY
110005	37-39	SHORT CHEVY
110005-A	37-39	SHORT (NO SPARE)
110008	40-46	SHORT CHEVY
110014	47-53	SHORT
110017	54-59	SHORT
110020	60-66	SHORT
110023	67-72	SHORT
110026	73-87	SHORT

Long Stepside \$21.00 ea

100900	35-36	LONG GMC
110032	37-38	LONG GMC
110032-A	37-38	GMC (NO SPARE)
110038	37-39	LONG CHEVY
110035	40-46	LONG CHEVY
110041	47-53	LONG
110044	54-55	1ST LONG
110047	55-57	LONG 89"
110050	57-59	LONG 97"
110059	60-62	LONG
110062	63-66	LONG
110065	67-72	LONG
110068	73-87	LONG

1 Ton Stepside \$22.50 ea

110328	47-53	STEP 107"
102436	54-59	STEP 107 1/4"

Panel Truck/Canopy Express

102663	47-51	1/2 TON 82" \$215.50 set
110496	52-55	1/2 TON 79 1/2" 17.50 ea
102774	52-55	1 TON 110 1/2" 33.50 ea

58-59 Short Fleet \$190.50 set

110071	58-59	SHORT WIDE
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60-72 Short Fleet \$156.00 set

110074	60-66	SHORT WIDE
110077	67-72	SHORT WIDE

58-59 Long Fleet \$227.00 set

110083	58-59	LONG WIDE
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60-72 Long Fleet \$186.00 set

110086	60-62	LONG WIDE
110089	63-66	LONG WIDE
110092	67-72	LONG WIDE

73-80 Long Fleetside \$124.00 set

110098	73-80	LONG WIDE
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69-72 Longhorn \$200.00 set

110101	69-72	103"
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Steel

GM

Short Stepside \$11.50 ea

102308	30-33	SHORT CHEVY
100883	34-36	SHORT CHEVY
110006	37-39	SHORT CHEVY
110006-A	37-39	SHORT (NO SPARE)
110009	40-46	SHORT CHEVY
110015	47-53	SHORT
110018	54-59	SHORT
110021	60-66	SHORT
110024	67-72	SHORT
110027	73-87	SHORT

Long Stepside \$12.50 ea

100910	35-36	LONG GMC
110033	37-38	LONG GMC
110033-A	37-38	GMC (NO SPARE)
110039	37-39	LONG CHEVY
110036	40-46	LONG CHEVY
110042	47-53	LONG
110045	54-55	1ST LONG
110048	55-57	LONG 89"
110051	57-59	LONG 97"
110060	60-62	LONG
110063	63-66	LONG
110066	67-72	LONG
110069	73-87	LONG

1 Ton Stepside \$14.50 ea

110329	47-53	STEP 107"
110684	54-59	STEP 107 1/4"

Panel Truck/Canopy Express

102662	47-51	1/2 TON 82" \$147.50 set
110497	52-55	1/2 TON 79 1/2" 11.50 ea
102775	52-55	1 TON 110 1/2" 21.00 ea

58-59 Short Fleet ... \$123.00 set

110072	58-59	SHORT WIDE
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60-72 Short Fleet ... \$100.50 set

110075	60-66	SHORT WIDE
110078	67-72	SHORT WIDE

58-59 Long Fleet \$135.00 set

110084	58-59	LONG WIDE
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60-72 Long Fleet \$110.50 set

110087	60-62	LONG WIDE
110090	63-66	LONG WIDE
110093	67-72	LONG WIDE

73-80 Long Fleetside \$74.00 set

110099	73-80	LONG WIDE
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69-72 Longhorn \$127.50 set

110102	69-72	103"
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"NO BOLTS" BED WOOD, BED STRIPS AND HARDWARE AVAILABLE SEE - PAGES 29-36



Polished Stainless Steel

FORD

Short Flareside.....\$25.00 ea

120363	28-31 MODEL A
120338	51-52 SHORT
120341	53-60 SHORT*
*2 strips w/ bed-to-frame mounting holes	
102606	53-60 SHORT*
* no bed-to-frame mounting holes	
120349	61-64 SHORT
120353	65-72 SHORT
120346	76-79 SHORT
120358	80-87 SHORT

Long Flareside.....\$28.00 ea

120360	48-52 LONG
102544	53-60 LONG
105185	61-63 LONG
105184	64-66 LONG 39"
105184-A	64-66 LONG 40 1/8"
102553	67-72 LONG
120542	73-79 LONG

Flareside is same as Stepside

Unpolished Stainless Steel

FORD

Short Flareside.....\$17.50 ea

120381	28-31 MODEL A
120350	51-52 SHORT
120345	53-60 SHORT*
*2 strips w/ bed-to-frame mounting holes	
102607	53-60 SHORT*
* no bed-to-frame mounting holes	
120339	61-64 SHORT
120342	65-72 SHORT
120359	76-79 SHORT
120352	80-87 SHORT

Long Flareside.....\$21.00 ea

120361	48-52 LONG
102545	53-60 LONG
105189	61-63 LONG
105183	64-66 LONG 39"
105183-A	64-66 LONG 40 1/8"
102552	67-72 LONG
120541	73-79 LONG

Flareside is same as Stepside

Steel

FORD

Short Flareside.....\$11.50 ea

120374	28-31 MODEL A
120344	51-52 SHORT
120354	53-60 SHORT*
*2 strips w/ bed-to-frame mounting holes	
102608	53-60 SHORT*
* no bed-to-frame mounting holes	
120348	61-64 SHORT
120357	65-72 SHORT
120351	76-79 SHORT
120340	80-87 SHORT

Long Flareside.....\$12.50 ea

120362	48-52 LONG
102546	53-60 LONG
105190	61-63 LONG
102372	64-66 LONG 39"
102372-A	64-66 LONG 40 1/8"
102551	67-72 LONG
120540	73-79 LONG

Flareside is same as Stepside

DODGE

Short Stepside\$25.00 ea

130274	39-47 SHORT 78"
100155	48-52 SHORT 78"
100177	53-54 SHORT 76"
130268	55-60 SHORT 76"
130306	61-65 1st SHORT 76"
100196	65-2nd-85 SHORT 76"

Long Stepside\$28.00 ea

130311	39-47 LONG 90"
100156	48-52 LONG 90"
100205	53-54 LONG 88"
102456	55-60 LONG 88"
130277	61-65 1st LONG 88"
100186	65-2nd-85 LONG 94"

Power Wagon\$28.00 ea

100221	46-52 95 3/4"
100170	53-68 93 3/4"

DODGE

Short Stepside\$17.50 ea

130275	39-47 SHORT 78"
100185	48-52 SHORT 78"
100193	53-54 SHORT 76"
130269	55-60 SHORT 76"
130307	61-65 1st SHORT 76"
100161	65-2nd-85 SHORT 76"

Long Stepside\$21.00 ea

130312	39-47 LONG 90"
100194	48-52 LONG 90"
100162	53-54 LONG 88"
102457	55-60 LONG 88"
130278	61-65 1st LONG 88"
100215	65-2nd-85 LONG 94"

Power Wagon\$21.00 ea

100231	46-52 95 3/4"
100195	53-68 93 3/4"

DODGE

Short Stepside\$11.50 ea

130276	39-47 SHORT 78"
100168	48-52 SHORT 78"
100183	53-54 SHORT 76"
130270	55-60 SHORT 76"
130308	61-65 1st SHORT 76"
100174	65-2nd-85 SHORT 76"

Long Stepside\$12.50 ea

130313	39-47 LONG 90"
100167	48-52 LONG 90"
100191	53-54 LONG 88"
102458	55-60 LONG 88"
130279	61-65 1st LONG 88"
100208	65-2nd-85 LONG 94"

Power Wagon.....\$12.50 ea

100219	46-52 95 3/4"
100175	53-68 93 3/4"

NO HOLES (DRILL YOUR OWN)*

100745	77 1/8"\$23.50 ea
100160	89" 27.00 ea
110152	97" 27.00 ea

BED STRIPS ARE AVAILABLE AT ANY LENGTH. PLEASE INQUIRE FOR PRICE.

NO HOLES (DRILL YOUR OWN)*

110282	77 1/8" \$17.00 ea
100157	89"20.50 ea
100480	97"20.50 ea

BED STRIPS ARE AVAILABLE AT ANY LENGTH. PLEASE INQUIRE FOR PRICE.

NO HOLES (DRILL YOUR OWN)*

100607	77 1/8"\$11.50 ea
100140	89" 12.50 ea
110800	97" 16.00 ea

BED STRIPS ARE AVAILABLE AT ANY LENGTH. PLEASE INQUIRE FOR PRICE.

"NO BOLTS" BED WOOD, BED STRIPS AND HARDWARE AVAILABLE
 Order MAR-K™ bed strips with hidden fasteners for a "no bolts" look to your bed. This works great with MAR-K™ bed wood with special recessed mounting holes made to hide your bed-to-frame bolts. Available in stainless, steel and aluminum. See pages 29-36 for prices and more information.



ANGLE STRIPS -

- Angle strips are like the bed strips, but they fit in the corners of the bed along the bed side.
- The angle strip is original in GM and Dodge step-side trucks. The angle bolts to the bed wood and was originally spot-welded to the side.
- The bed wood edge boards do not have a groove for the angle strip. It sits on top of the wood.
- Angle strips are roll formed in our shop and available in polished stainless for the "chrome" look, unpolished stainless or steel, if you plan to paint them like original.
- Angles are punched with square 5/16" holes according to the original hole pattern.
- The dimensions are 1 1/2 X 1" and they are 18 gage thickness. Made in Oklahoma City, USA.
- Unpunched angle strips are available at any specified length. Call for an estimate.



Polished stainless material goes through a special roll former to create the bend in angle strips.

CUSTOM ANGLE STRIPS - MAR-K™ can design your custom angle strips cut to any length. They can be made with or without holes. For custom hole patterns, please fill out the bed strip data sheet on page 71, and we will fit your bed! Angle strip shape and width cannot be changed.

Tech Tip: Removal of original angles

- * If bolts are rusted, an air chisel or bolt cutter may be needed.
- * Remove wood.
- * Take measurements of original angles so replacements will go in the same place.
- * Drill 1/4" hole through the spot welds (appx. every 3" along angle) and pry angle loose (screwdriver may work).
- * Grind off spot welds using a body grinder.
- * Clamp new angle in place - make sure it is straight and positioned accurately.
- * Weld the new angle in place from outside - weld right through the holes you drilled.
HINT: Be careful not to use excessive heat which would burn through the angle - use an aluminum or copper block clamped to the angle strip at the weld to reduce distortion and discoloring from the weld.
- * Grind the weld smooth.
- * Angles can be bolted to side as an alternative to welding: we recommend 5/16 X 3/4 Phillips drive bolts about 6-8" apart. Acorn nuts can be used on the outside where bolt and nut are visible.

*** SPECIAL CONDITION FOR 73-87 GM STEPSIDE***
 This pickup originally had the angle strip bolts welded to the angle. This makes removal and replacement of the bolts very difficult. We recommend grinding off the bolt heads first and drilling out the bolts, before installing the angle covers. If the original angles and bolts are in good condition, you may want to leave them and replace only the wood. **These are general instructions. GM Angles include detailed instructions for removal and installation. These are also available online in the Tips & Tricks section of the website.**

- **FORD AND DODGE OWNERS -** Ford beds did not have angles originally, however, **MAR-K™** offers repair angles that can be used to cover the rusted area along straight bed sides. **MAR-K™** offers replacements for the original angles for Dodge trucks.
- The angles come in straight or curved sets depending on the year and whether it is a "high side" or "low side". See page 25 for Ford and Dodge angles.

MAR-K™ OFFERS BED SIDE UPGRADES

Let **MAR-K™** weld stainless angles on your bed sides instead of steel. These angles have the same hole pattern as your original angle strips. **MAR-K™** bed sides include steel angles welded to the bed side panels. Bed sides can be "upgraded" for an additional charge. For more information on bed side upgrades see pages 49-50.

