

BED SIDE HOLE CAP INSTALLATION

The MAR-K bed side “hole cap” fits into the curl of the bed side to dress up the end of the bed. It has an O-ring that will aid in making a good fit. Due to the many model years of usage and the variations from one truck to the next, the parts may not fit perfectly, especially if your bed side has had minor damage. You may have to file the aluminum slightly or reshape the curl opening if there is a tight spot. Once the parts fit in the bed side and when you are ready to permanently install them, apply some epoxy or other durable adhesive to the O-ring area before inserting them into the bed side curl. This will help prevent them from falling out or being easily stolen.



Special instructions for installing on a 67-87 GM stepside. The O-ring must be cut to allow it to fit into the curl opening. The adhesive will keep the O-ring in the curl cap groove during installation and prevent the cap from falling out of the bed side curl. If the curl caps are “Bowtie” machined, the passenger and driver side parts are different and should not be interchanged.

LIGHTED HOLE CAP INSTALLATION



This is an accessory light and is to be electrically connected to your existing light system. The bulb is a 12 volt, type 194 miniature single filament bulb commonly used in GM side marker applications. The lighted hole cap will provide additional lighting at the rear of your truck, but is not intended to replace your DOT legal taillight/brake light system.

The (2) pigtail wires protruding from the light socket will need to be extended to reach the vehicles main taillight wiring. With 18 gage multi-stranded insulated wire, extend the wires long enough to reach down through the rear stake pockets to connect to the existing taillight harness.

Make sure to put heat shrink tubing on the wire splices. You may wish to heat shrink the entire extension to protect the harness to the hole cap.

Depending on how tight your stake pocket or the bed side top curl fits to the bed side skin, you may need to drill a small hole to feed the wires from the bed side curl into the front face of the rear stake pockets. You will want to place a rubber grommet in this hole to keep the wires from chaffing. You will need to drill a medium size hole in the rear cross sill to allow the wiring to pass through.