

MAR-K **QUALITY PARTS**

Restoration and Custom Pickup Parts

INSTALLATION INSTRUCTIONS
WOOD KITS WITH HIDDEN MOUNTING HOLES
51-72 FORD TRUCKS

The hidden mounting hole system allows you to hide the bed-to-frame mounting bolts under the wood boards for that “no bolts” look in the bed floor. The installation of this system is similar to the installation of a standard bed floor with a few minor differences as follows:

1. Assemble the box including the bedsides, front bed panel, and rear cross sill.
2. Install the outer-most boards against the bedsides.
3. Bolt the cross sills in place to the bedsides. For the hidden mounting system to work properly, the front cross sill will need to have the brackets removed. Use a spot weld cutter or a grinding wheel to remove the brackets.
4. Mount the bed assembly to the truck frame. Install the bed-to-frame Phillips drive bolts through the two center cross sills. The head of the bolt will sit directly on top of the cross sill.
5. Bolt the front cross sill and the rear cross sill to the frame with grade 8 hex head bolts, flat washers, lock washers, and nuts. Install the wood boards with the special recessed areas on the bottom of the board. These recesses are made to clear the bed-to-frame carriage bolt heads. There is a left hand and right hand mounting hole board.
6. Install the remaining wood boards and bed strips as required to complete the bed floor.